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Sales Inquiry Hotline: 800.882.4343  
Customer Service Hotline: 800.248.2980  
[www.luhrs.com](http://www.luhrs.com) › [sales@luhrs.com](mailto:sales@luhrs.com)

## SERVICE BULLETIN 06-28Open-1

Contact: Mike Hankins, Director of Customer Relations  
Luhrs Corporation  
[mhankins@luhrs.com](mailto:mhankins@luhrs.com)

May 9, 2006

TO: All Luhrs Dealers

MODEL(s) AFFECTED: 28 Open HIN #101-170

BULLETIN SUBJECT: Bilge Pump Thru-Hull Placement

Authorized Labor Time: 1 HOUR (0.5 hour SOP, 0.5 hour Communication and Documentation)

Attached is a copy of a Standard Operating Procedure ("SOP") related to a possible mislocation of the bilge pump thru-hull placement which recently came to our attention on 28 Open models built during the 2006 model year. The thru-hull mounting location may necessitate an anti-siphon break device to be INSTALLED IMMEDIATELY if the condition described in the SOP is as shown on the pictures enclosed.

Please contact Luhrs Customer Service upon inspection of all in-stock units and immediately contact our customers who currently own this model. Notifications are being directly mailed to the owners, but contact from the selling dealer is also required.

Any questions or scheduling issues should be directed towards Luhrs Customer Service representatives.

Mike Hankins  
Director, Customer Relations  
LUHRS & MAINSHIP CORPORATIONS



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## SERVICE BULLETIN

Contact: Mike Hankins, Director of Customer Relations  
Luhrs Corporation  
[mhankins@luhrs.com](mailto:mhankins@luhrs.com)

May 9, 2006  
RE: Luhrs 28 Open bilge pump outlet thru-hull placement

Dear Luhrs Customer,

It has come to our attention that the bilge pump outlet, thru-hull placement installed in your Luhrs 28 Open may not have been correctly located. This could be a possible safety concern depending on the boat's operation. Therefore, we need to determine if your boat is affected and, if it is, make arrangements as soon as possible for its correction by Luhrs.

Enclosed with this letter are Standard Operating Procedures related to your bilge pump thru-hull placement. Also enclosed is a copy of the bulletin sent to our Luhrs dealer network service personnel. Both outline the process for determining if your boat is affected, what to look for, and instructions to quickly resolve the condition if it is found to be present on your boat. Along with the bulletin being sent to our dealer network electronically, we have also posted the information on our website with any previous bulletin information. This notification should be acted upon immediately by scheduling the work to be done by your nearest Luhrs facility. If the relocation of the outlet cannot be conveniently done, then please contact Brad Sanguinetti or Jamie Gullett in Luhrs Customer Service via the Luhrs Service 800 number. That number is 800-248-2980 and is also listed in your Owners Manual. Or, you may send an email to [customerservice@luhrs.com](mailto:customerservice@luhrs.com) as well.

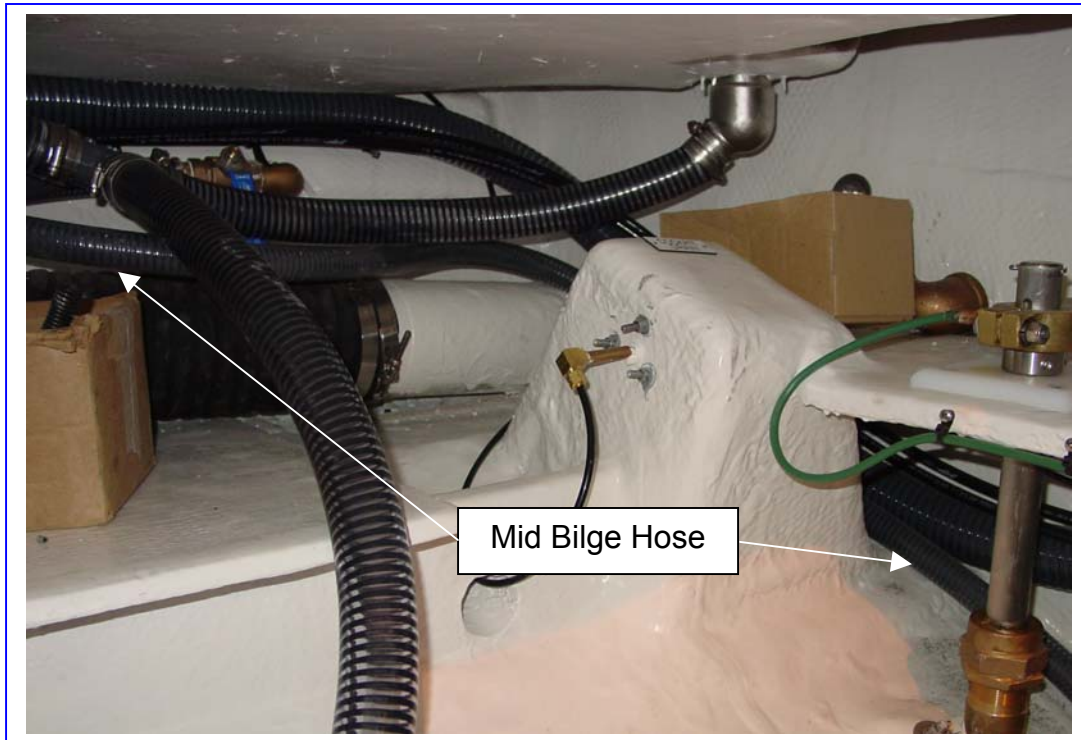
We appreciate your assistance in getting attention to this possible safety concern on your boat. It is important to have your boat examined immediately and the results of the examination communicated to us or your Luhrs selling dealership as soon as you are able. Thank you for your patience and help in this matter.

Sincerely,

Mike Hankins  
Director, Customer Relations  
LUHRS & MAINSHIP CORPORATIONS

**Safety: Safety Glasses**

Item	Qty	Materials Required	MRP#
1	2	Vented Loop Rule Model 261	-
2	6	Screw 10 x 3/4" Phil Pan Ty A SS	1000403
3	2	Hose Livewell 1" (4' Long)	1004473
4	4	Clamp Hose #16 SS	1006389
5	1	5/32" Drill Bit	-
6	1	Drill	-
7	A/R	Tube 5200 Sealant	1006371
8	A/R	Cleaning Solvent (mineral spirits or citrus cleaner)	-
9	2 or 3	Clean Cloths	-

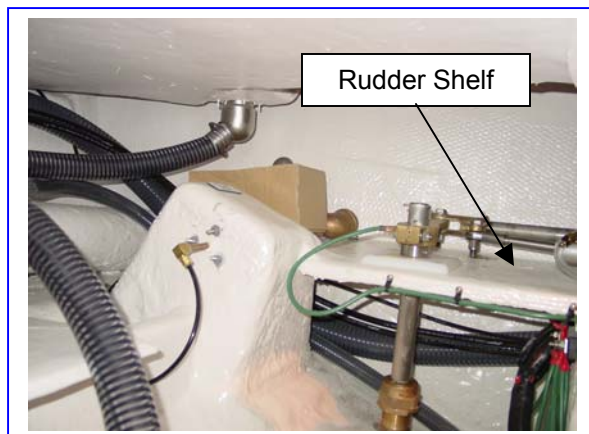


Step 1: Disconnect hose from Mid Bilge Discharge fitting.

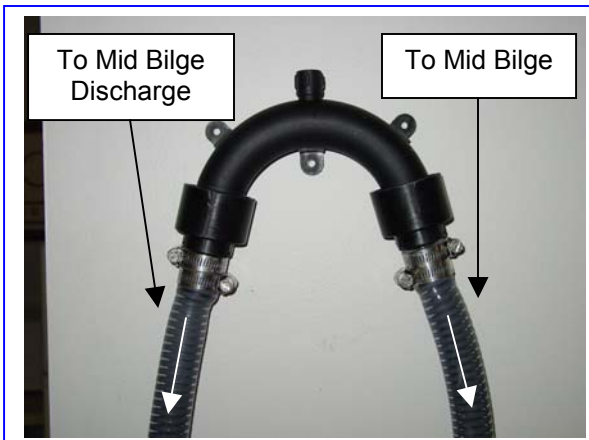
**Safety: Safety Glasses**



Step 2: Locate Vented Loop (Item 1) on starboard side of transom as high as possible & attach with Screws (Item 2).



Step 3: Drill a 1 1/2" hole thru rudder shelf.



Step 4: Run hose from Mid Bilge Pump up thru hole & trim hose to fit & connect to Vented Loop with Clamps (Item 4).



**28 Open**

**5.11.06**  
Original Issue 5/11/06  
Rev New

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**Mid & Aft Bilge  
Vented Loop Installation**

**Total Task Time:**  
30 minutes

**Safety: Safety Glasses**

Repeat steps 1 thru 4 for port side. Connect Vented Loop to Aft Bilge Pump.

